



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4419-1

Job Sheet 177831



Part No: D4419-1

Job Qty: 4 ea

Part Name: Fwd Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/23
100	Waterjet	4 pcs		5/25/18	0.00	0.84	Waterjet1		SC 18/05/23
110	QC	4 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/23
120	QC	4 pcs		5/25/18	0.00	0.00	QC8-4		38
130	Packaging	4 pcs		5/25/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	4 Ea		5/25/18	0.00	0.00	QC21		JUN 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.3824 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	63	0

Part Specifications

Specifications could not be found.

Plex 5/18/18 11:44 AM Da:Gagnon.Michelle



Container No: S073828



Part: D4419-1

Job No: 177831

Serial No/Batch: S073828

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/23/18

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DVE

DART AEROSPACE LTD	Work Order:	177831
Description: Fwd Support Plate	Part Number:	D4419-1
Inspection Dwg: D4419 Rev: A		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0,130	1			
Ø0.191	+0.005/-0.001	Ø0,192	1			
Ø0.250	+0.005/-0.001	Ø0,251	1			
Ø0.257	+0.006/-0.001	Ø0,257	1			
5.70	+/-0.030	5,706	1			
4.40	+/-0.030	4,40	1			
0.55	+/-0.030	0,55	1			
2.80	+/-0.030	2,80	1			
1.30	+/-0.030	1,30	1			
4.35	+/-0.030	4,35	1			
5.71	+/-0.030	5,71	1			
0.450	+/-0.010	0,453	1			
0.80	+/-0.030	0,80	1			
1.20	+/-0.030	1,20	1			
1.10	+/-0.030	1,10	1			
3.25	+/-0.030	3,25	1			
4.10	+/-0.030	4,10	1			
1.20	+/-0.030	1,20	1			
7.32	+/-0.030	7,32	1			
8.78	+/-0.030	8,78	1			
0.65	+/-0.030	0,65	1			
0.60	+/-0.030	0,60	1			
1.750	+/-0.010	1,753	1			
0.303	+/-0.010	0,306	1			
1.500	+/-0.010	1,502	1			
2.300	+/-0.010	2,301	1			
3.900	+/-0.010	3,903	1			
0.34	+/-0.030	0,34	1			
0.750	+/-0.010	0,752	1			
1.37	+/-0.030	1,37	1			
0.440	+/-0.010	0,444	1			
0.760	+/-0.010	0,765	1			
0.375	+/-0.010	0,378	1			

